

# FUSION FIREARMS



**ERMO**  
Defense and Firearms Industry LLC.



## XP PRO™

SAFETY & INSTRUCTION  
MANUAL



READ ALL THE INSTRUCTIONS AND WARNINGS IN THIS  
MANUAL CAREFULLY BEFORE USING THIS FIREARM

REV: 090924/01



**PURCHASER'S  
RECORD**

Model : .....

Purchase Date : .....

Gauge/Caliber : .....

Serial : .....

Purchase Price : .....

Store Name : .....



## Introduction:

The XP PRO<sup>a</sup> represents a groundbreaking collaboration between two esteemed firearm manufacturers, Fusion Firearms and Ermox, united in their commitment to innovation and excellence. This partnership merges decades of experience and craftsmanship to create firearms that embody the highest standards of quality, performance, and reliability.

### A Legacy of Expertise

Fusion Firearms and Ermox Defense combine their deep expertise and advanced manufacturing capabilities to redefine the standards of modern firearms. Fusion Firearms, renowned for their premium 1911 models, brings precision engineering and meticulous craftsmanship, while Ermox, based in Turkey, contributes sophisticated manufacturing techniques and cutting-edge technology. Together, they leverage a state-of-the-art CNC machining facility and a strong production infrastructure to ensure that every part of their firearms is crafted with precision and care.

### The XP PRO<sup>a</sup> : A New Era of Firearms

Introducing the patent-pending XP PRO<sup>a</sup>, a revolutionary double-stack 1911 pistol that seamlessly blends classic design with modern functionality. Engineered to take Glock™ 17 magazines, the XP PRO<sup>a</sup> offers unparalleled versatility and compatibility, setting a new standard for double-stack 1911 pistols.

### Key Features

- ¥ Platform: 1911-based double stack, engineered to take Glock™ 17 magazines
- ¥ Construction: All bar stock materials, precision CNC machined for exceptional durability
- ¥ Slide: 4" tri-topped slide with pro cocking serrations and front vent cuts for reduced recoil
- ¥ Sights: Standard Novak™ compatible front and rear combat sights, with an included RMR plate for red dot sights
- ¥ Optic Plates: Optic plate cuts compatible with most preferred optic brands
- ¥ Trigger: One-piece steel milled trigger for a crisp and reliable pull
- ¥ Barrel: 4" Commander 1911 Clark/Para ramped bull barrel, chambered in 9mm
- ¥ Recoil Management: One-piece full-length guide rod
- ¥ Safety: Ambidextrous thumb safety for versatile control
- ¥ Frame: Steel with tactical rail for Picatinny accessories
- ¥ Grip: Aluminum or G10 with chainlink pattern and removable magwell for secure handling
- ¥ Finish: Tennifer™ QPQ coating for premium durability and corrosion resistance optional chrome or PVD coating

### **Innovation Meets Tradition**

The XP PRO<sup>a</sup> embodies the perfect harmony of tradition and innovation. Its robust construction and modern features reflect the in-depth knowledge and craftsmanship of Fusion Firearms and ErmoX. This collaboration not only brings forth a firearm rich in features but also ensures it performs under the most stringent conditions.

### **Rigorous Testing for Unmatched Reliability**

At Fusion Firearms and ErmoX Defense, we believe that true innovation is validated through rigorous testing. The XP PRO<sup>a</sup> has been subjected to extensive evaluations to ensure it meets our highest standards of durability and reliability.

### **Endurance Testing**

The XP PRO<sup>a</sup> underwent a grueling test regimen, where we fired 20,000 rounds to assess its performance under extreme conditions. This comprehensive testing included a variety of ammunition types, such as:

- ¥ 115-grain full metal jacket (FMJ) rounds
- ¥ 124-grain FMJ rounds
- ¥ 147-grain FMJ rounds
- ¥ Various Hollow point ammunition

### **Results**

Throughout this intensive testing process, the XP PRO<sup>a</sup> demonstrated exceptional long-lasting performance with minimal wear, proving itself to be built to last. The robust construction and precision engineering of the pistol ensured consistent

functionality and reliability, even after thousands of rounds.

### **Key Observations**

- ¥Durability: The Tennifer™ QPQ coating, combined with all bar stock materials, provided superior resistance to wear and corrosion, maintaining the pistol's integrity and appearance.
- ¥Performance: The XP PRO<sup>a</sup> consistently delivered accurate and reliable performance, showcasing its capability to handle various ammunition types seamlessly.
- ¥Minimal Wear: The high-quality materials and craftsmanship resulted in minimal wear and tear, even under the most demanding conditions.

### **Conclusion**

The XP PRO<sup>a</sup> is engineered to provide unmatched reliability and performance. Our rigorous testing procedures validate that it is not only a powerful and versatile firearm but also a long-lasting investment for firearm enthusiasts. Whether for duty, tactical, or professional use, the XP PRO<sup>a</sup> is built to endure and excel.

## **CONTENT**

Important Safety Message .....	6-7
Rules of the Pistol® Safety .....	7-10
Lead Warning .....	11
Technical Specifications .....	12
Safety Features .....	13-18
Warranty Policy .....	18-20
Assembly Graphics .....	21-23
List of Parts .....	24
Certificates .....	26

## IMPORTANT SAFETY MESSAGE

The advanced demands placed on law enforcement, military, and competition personnel may necessitate deviations from standard safety instructions. To ensure safety while operating at an elevated level of preparedness, it is essential to undergo comprehensive, practical pistol-oriented training. This training should emphasize safe handling and operational procedures, with regular refreshers to maintain proficiency. Such rigorous training programs are crucial for meeting the heightened requirements of law enforcement, military, and competitive shooting environments.

**FAILURE TO ADHERE TO SAFETY INFORMATION AND SAFETY INSTRUCTIONS IN THIS MANUAL COULD RESULT IN PERSONAL INJURY, DEATH OR PROPERTY DAMAGE.**

**ALWAYS KEEP AND CARRY YOUR PISTOL EMPTY, WITH THE HAMMER FORWARD EXCEPT WHEN YOU INTEND TO SHOOT, so that your pistol cannot be fired when you do not mean to fire it.**

**USE ONLY CLEAN, DRY, ORIGINAL, HIGH QUALITY, COMMERCIALY MANUFACTURED AMMUNITION IN GOOD CONDITION, which is appropriate to the caliber of your pistol. Firearms and ammunition manufacturers design their products within exacting engineering safety limits. Handloads and remanufactured ammunition are sometimes outside those**

**limits and can be so unsafe as to blow up the chamber, slide and receiver and cause injury, death, or damage to property.**

READ AND UNDERSTAND ALL THE FOLLOWING SAFETY AND OPERATING INSTRUCTIONS BEFORE REMOVING THIS FIREARM FROM ITS PACKAGE. This product is classified by the U.S. Treasury Department's Bureau of Alcohol, Tobacco and Firearms as a firearm or dangerous weapon; it is, therefore, potentially lethal!

IF THIS FIREARM IS CARELESSLY OR IMPROPERLY HANDLED, UNINTENTIONAL DISCHARGE COULD RESULT AND COULD CAUSE INJURY, DEATH, OR DAMAGE TO PROPERTY. CAREFULLY READ THIS INSTRUCTION MANUAL WHICH GIVES BASIC ADVICE ON THE PROPER HANDLING AND FUNCTIONING OF THIS FIREARM PRIOR TO LOADING AND FIRING. However, your safety and the safety of others (including your family) depends on your mature compliance with that advice, and your adoption, development and constant employment of safe practices. If you are unfamiliar with firearms, seek further advice through safe handling courses run by firearms schools, shooting ranges, NRA and NROI approved instructors, or similar qualified organizations.

Before your XP PRO Pistol is shipped, it was tested and carefully inspected. ErmoX Defense or Fusion Firearms cannot control

product handling after it arrives to the stores; therefore please examine your XP PRO pistol carefully at the time of the purchase to insure that it is unloaded and undamaged. This instruction manual should always accompany this firearm. When you lend, give or sell this firearm, be sure this manual goes with it.

THIS XP PRO PISTOL CAN BE FIRED WHEN THE MAGAZINE IS REMOVED, IF A CARTRIDGE IS IN THE CHAMBER AND THE TRIGGER IS PULLED. THIS XP PRO PISTOL WAS SHIPPED FROM THE FACTORY WITH AN EMPTY CHAMBER. HOWEVER, LIKE ANY FIREARM, ALWAYS TREAT YOUR XP PRO PISTOL AS LOADED AND READY TO FIRE AT ALL TIMES. WHEN REMOVING THE SAFETY MAGAZINE AND THE EMPTY CHAMBER SAFETY PLUG, VISUALLY CHECK THE CHAMBER TO MAKE SURE IT IS EMPTY. READ THESE INSTRUCTIONS AND WARNINGS CAREFULLY; BE SURE THAT YOU UNDERSTAND THESE INSTRUCTIONS AND WARNINGS BEFORE USING THIS FIREARM.

### Notice

Ermox Defense and Fusion Firearms shall not be responsible for injury, death, or damage to property resulting from either intentional or accidental discharge of this firearm, or from its function when used for purposes or subjected to treatment for which it was not designed. Ermox Defense and Fusion Firearms will not honor claims involving this firearm which result from careless or improper handling, unauthorized adjustment or parts

replacement, corrosion, neglect, or the use of wrong caliber ammunition, or use of ammunition other than original high quality commercially manufactured ammunition in good condition, or any combination thereof. Ermox Defense and Fusion Firearms will not honor claims involving this firearm for any reason or cause when such claims are made by the second or subsequent owner.

### **Never use your gun after drinking alcohol!**

Never handle firearms after consuming alcohol or taking drugs that can affect your judgement. Shoot sober! Safe firearms handling requires alertness and concentration on one's actions. You cannot handle a firearm safely after consuming alcohol. Never consume anything that can impair your judgment or physical coordination when handling a firearm. Never allow yourself to be distracted while handling a firearm.



## RULES OF THE PISTOL'S SAFETY

Rules Of The Pistol's Safety must be etched into your memory before you begin to handle firearms. These rules are intended to be understood and followed by all persons handling firearms in the field, on the range or at home. Please read, review and understand these rules before you begin to use or even take your new firearm out of its box. Remember, firearms safety depends on you! Memorizing these safety rules will help prevent gun accidents. Please study these safety rules before handling your firearm.

### Rules #1

Always Keep the Muzzle Pointed in a Safe Direction!

This is the most basic and most important safety rule. A safe direction is one in which an accidental discharge will not cause injury to yourself, to others or property damage. This is particularly important when loading or unloading your firearm. Never point your gun at anything you do not intend to shoot. Treat every gun as if it were loaded at all times.

### Rules #2

Firearms Should Be Unloaded When Not Actually in Use!

Firearms should only be loaded when you are in the field or on the target range or shooting area, ready to shoot. When not in use, firearms and ammunition should be secured in a safe place, separate from each other. Remember to unload your firearm completely so that there is no ammunition in the chamber or magazine. Before handling this or any firearm, or handing it to someone else, visually check the chamber and magazine to

ensure they do not contain ammunition. Always keep the gun's action open when not in use. Never assume a gun is unloaded - even if you were the last person to use it. Never cross a fence, climb a tree, wade through a stream or perform any awkward movement with a loaded gun. Never lean or place a firearm where it could fall. When in doubt, unload your gun! Never pull or push a loaded firearm toward yourself or another person. Never carry a loaded gun in a scabbard, a holster not being worn or a gun case - common sense prevails in gun safety!

### Rules #3

Don't Completely Rely on Your Gun's Safety!

Treat every gun as though it could fire at any time, even if you are not applying pressure to the trigger. The 'safety' on a firearm is a mechanical device which, like any such device, can become inoperable at the worst possible time and fail to function. By mistake, you may think the safety is 'ON' when it actually is not. Or you may think your gun is unloaded when there is actually a round of ammunition in it. The safety serves as a supplement to proper gun handling but cannot serve as a substitute for common sense. Never handle a gun carelessly and assume that the gun won't fire just because "the safety is on." Never touch the firearm's trigger until you are ready to shoot. Keep your fingers away from the trigger when loading or unloading. Never pull the trigger when the safety is engaged or when the safety is positioned between the 'SAFE' and 'FIRE' positions. Never place your finger on the trigger unless you intend to fire.

**▲ Rules #4**

Be Sure of Your Target and What Is Beyond It!

Once fired, a bullet can never be called back, so before you shoot, know where the bullet is going and what it will strike. Be certain your shot will not injure someone or strike something beyond the target. Never fire in the direction of noise, a movement or at any object you cannot positively identify. Be aware that a .22 Short bullet can travel over 1 ¼ miles. A centerfire cartridge, such as the .30-06, can send its bullet over 3 miles. Shotgun pellets can travel 500 yards and a shotgun slug has a range of over a half mile. Make sure your shot has a safe backstop such as a hillside. Keep in mind how far the bullet will travel if it misses your intended target. Never shoot at a hard surface or water as the projectile may glance or ricochet in an unpredictable direction. Once fired, a bullet can never be called back. You are responsible for your actions and judgement.

**▲ Rules #5**

Use the Correct Ammunition!

Every firearm is designed to use a certain caliber or gauge of ammunition. It is important that you use the correct ammunition for your firearm. Always use factory loaded ammunition. The XP PRO Pistol functions perfectly with 115, 124, 147 grains and hollow shells. Information on the correct ammunition to use with your firearm appears in the firearm's instruction manual and the manufacturer's markings on the firearm itself. Use of the wrong ammunition, improperly reloaded ammunition or corroded ammunition can result in the destruction of the firearm, serious personal injury and/or death. Form the habit of examining every

round of ammunition before you put it into your gun to ensure it is of the proper gauge or caliber and that it is in good condition.

**▲ Rules #6**

If Your Gun Fails to Fire When the Trigger is Pulled, Handle it With Care!

If a cartridge or shell do not fire when the trigger is pulled, follow Rules #1 and keep the firearm's muzzle pointed in a safe direction. Keep the muzzle down range with the action closed and wait at least 30 seconds (to ensure that the ammunition is not delayed in firing) before carefully opening the action, unloading the firearm and safely disposing of the ammunition.

**▲ Rules #7**

Always Wear Eye and Ear Protection When Shooting!

Exposure to shooting noise can permanently damage hearing. Flying debris, such as powder residue and ejected cartridge cases, can injure your eyes. Thus, it is only common sense to wear both eye protection (such as shooting glasses) and ear protection (such as a sound-muffling headset) during shooting. Also, wear eye protection when cleaning or disassembling your gun to ensure that cleaning solvent and tensioned parts (such as springs) do not come into contact with your eyes.

### Rules #8

Be Sure the Barrel is Clear of Obstructions Before Shooting!

Discharging a firearm with an obstruction in the barrel can result in personal injury, property damage and/or death. Before you load your firearm, check the chamber and magazine to ascertain that no ammunition is inside. Also, check the inside of the barrel (called the \*bore') to ensure it is free of obstructions. Even a small amount of mud, snow or excess lubricating oil or grease in the bore can cause excessive pressures resulting in a bulged or burst barrel which can injure or kill the shooter and bystanders. It is a good idea to make a habit of cleaning the bore and checking for obstructions with a cleaning rod just before each shooting session. If noise or recoil experienced upon firing seems low or weak, or something doesn't feel right, cease firing immediately and carefully check to make sure that there is no obstruction in the barrel. Placing an undersized shell or cartridge into a gun can result in the smaller round of ammunition falling into the barrel and acting as an obstruction. When a round is subsequently fired, the barrel may burst, causing injury to the shooter and bystanders, for reference, re-read Rules #5

### Rules #9

Do Not Alter or Modify Your Gun and Have it Serviced Regularly

Firearms are complex mechanisms that are designed to function properly in their original condition. Any alterations or changes made to a firearm after its manufacture can make the gun unsafe and will void its warranty. Do not jeopardize your safety or the safety of others by altering the trigger, mechanical safety or other mechanisms of your firearm. You should have your firearm

periodically checked for proper functioning and serviced by a qualified gunsmith.

Follow assembly graphic for assembling and disassembling your pistol.

### Rules #10

Learn the Mechanical and Handling Characteristics of Your Firearm!

Not all firearms operate the same way. The method of carrying, handling and operating firearms varies with the mechanical characteristics of each gun. Thus, you should never handle any firearm until you become familiar with the safe handling, loading, unloading and carrying procedures for that particular firearm, as well as the rules for safe gun handling in general.

## LEAD WARNING!

Discharging firearms in poorly ventilated areas, cleaning firearms or handling ammunition may result in exposure to lead and other substances known to cause birth defects, reproductive harm and other serious injuries. Have adequate ventilation at all times when shooting. Wash hands thoroughly after exposure.

## BASICS of SAFE GUN HANDLING

1. Always keep the muzzle pointed in a safe direction.
2. Firearms should be unloaded when not actually in use.
3. Don't totally rely on your gun's safety.
4. Be sure of your target and what is beyond it.
5. Use the correct ammunition for your firearm.
6. If your gun fails to fire when the trigger is pulled, handle with care.
7. Always wear eye and ear protection when shooting and cleaning.
8. Be sure that the barrel is clear of obstructions before shooting.
9. Don't alter or modify your firearm and have your firearm(s) serviced regularly.
10. Learn the mechanics and handling characteristics of the firearm you are using.

Safe gun handling depends on you! A safe shooter is a knowledgeable shooter.

## ▲ WARNING!

STOP SHOOTING IMMEDIATELY AND UNLOAD YOUR FIREARM!

If your firearm develops a mechanical malfunction: binding or stoppage, spitting powder/gas, a cartridge primer is punctured, a cartridge case is bulged or ruptured, or the sound on firing does not sound quite right. Do NOT try one more shot, but unload your firearm and take it and the ammunition to a qualified gunsmith. Do not assume that the firearm is empty merely because you checked the chamber. You must also check the bore for an obstruction inside the barrel.

## ▲ WARNING!

Always ensure that the ammunition you are using is clean, undamaged and of the proper caliber before loading your pistol. The manufacturer and distributor of this pistol disclaim any liability for the use of remanufactured, reloaded or hand-loaded ammunition. Protect your investment in this fine firearm by using only factory fresh, quality ammunition. The use of improper caliber or low quality ammunition could result in injury, death and/or property damage upon firing. Remember, firearms safety depends on you!

**XP PRO<sup>a</sup> SPECIFICATIONS:**

CALIBER	COLOR	BARREL
9MM	Chrome & Black	4" Clark/Para Ramped   Bull   Tennifer Finished
SLIDE	GRIP	SIGHTS
4" Tri-Topped   Pro Cocking Serrations Pro Vent Cuts   Tennifer Finished Hard Chrome Over Coat	Aluminum   Chainlink Pattern Checkered Front Strap   Removable Magwell   Black	Fixed Combat   RMR Ready RMR Plate With Cowitness Sights Included
RECOIL SYSTEM	FRAME	MAGAZINES
1 Piece Full-Length Guide Rod	Steel   Tactical Rail   Tennifer   Hard Chrome	Glock® Compatible   (2) 17-round Magazines
WEIGHT	OVERALL LENGTH	TRIGGER
35.5 oz	7.5 Inches	Steel 1 Piece Milled Trigger
PATENT	MATERIALS	MAG-CATCH
Pending	Bar-Stock	Checkered Polycarbonate

## SAFETY FEATURES OF THE XP PRO PISTOLS

### SLIDE LOCK SAFETY

The Slide Lock Safety is located on the left rear of the pistol just below the slide. With hammer fully cocked and Slide Lock Safety applied, upper part of Slide Lock Safety engages slide lock notch to prevent rearward movement of slide, while an internal cam surface engages the sear to prevent forward hammer movement when trigger is squeezed. This safety device can be applied only when the slide is fully forward and hammer is fully cocked.



*Slide Lock Safety  
DISENGAGED Figure 1*



*Slide Lock Safety  
ENGAGED Figure 2*

### GRIP SAFETY

The Grip Safety is located on the upper rear part of the receiver. The Grip Safety is automatically applied by spring action to prevent rearward travel of trigger unless pistol grip is firmly and properly grasped. The front of the Grip Safety (inside the pistol frame) contacts rear of trigger to prevent its rearward movement. When the pistol grip is positively grasped, the Grip Safety is rotated out of contact with rear of trigger to allow trigger movement.



*Grip Safety Figure 3*

### **SAFETY STOP ON HAMMER**

The Safety Stop is a flat, shelf-like surface on the hammer which functions as an automatic safety device. It will engage the sear in the unlikely event of primary sear notch failure. This will prevent the hammer from falling fully forward unintentionally and will insure against uncontrolled automatic fire. It also prevents the hammer from striking the firing pin should your hand slip from the slide or hammer while cocking the pistol, provided the hammer is rotated past the Safety Stop. It is located such that when the sear engages the Safety Stop, the sear can be disengaged by squeezing the trigger to allow the hammer to fall forward. By design, the hammer will fall forward off the Safety Stop when the trigger is pulled. The Safety Stop is not a manual safety and should not be engaged by hand.



*Safety Stop Figure 4*

### **DISCONNECTOR**

This safety device prevents a round being fired before it is in the chamber with slide and barrel locked. When slide is not fully forward the Disconnector is depressed. Its lower part disengages the sear, so that the hammer cannot be released if the trigger is squeezed. However, when slide and barrel are locked, a spring pushes the Disconnector up into a recess in the slide; this links trigger and sear so that the pistol can be fired by squeezing the trigger.

### **INERTIA FIRING PIN**

The Firing Pin, which is shorter than its housing, is held to the rear by a spring and cannot protrude through face of slide unless a hammer blow overcomes the spring force and the inertia of the pin. XP-PRO pistols are designed to function with factory manufactured ammunition in the appropriate caliber. Ermox and Fusion Firearms recommend that you shoot factory ammunition in your pistol to ensure reliability and accuracy. Use of +P ammunition may accelerate wear of the pistol.

## LOADING THE MAGAZINE

¥ Use only ammunition recommended in this instruction manual as suitable for your pistol.

¥ Examine the ammunition, particularly on and around the primer.

¥ Look for dents, scratches, and other signs of damage. Do not load damaged ammunition.

¥ With open end uppermost, grasp magazine in one hand. Place a round on magazine follower with base just forward of retaining lips. Press round down and back until base of round touches rear flat edge of magazine. Place next round on top of previous round and press down and back. Repeat until magazine is loaded, but do NOT exceed its capacity. **TO MINIMIZE THE RISK OF UNINTENTIONAL DISCHARGE, LOAD LIVE AMMUNITION INTO PISTOL ONLY WHEN YOU ARE ABOUT TO SHOOT.**



*Loading the Magazine  
Figure 5*

## LOADING THE PISTOL

¥ Remove magazine from pistol. Place your hand under magazine to prevent it from falling. Press magazine catch (located on left of pistol behind trigger guard) to drop the magazine out of the magazine well.

¥ Hold pistol by stock with one hand. Keep other hand clear of ejection port and grasp serrated finger grips on both sides of slide. Pull slide back slightly and **LOOK IN CHAMBER TO ENSURE IT IS EMPTY**; allow slide to return forward. (If slide was fully to rear, release cocked hammer by squeezing trigger after ensuring chamber is empty.)

¥ Insert loaded magazine into magazine well with bullets pointing forward. Push magazine **UPWARD** fully, until magazine catch is heard to click, locking it in place.

¥ When you are ready to shoot, grip the slide with the muzzle of the pistol pointed in a safe direction making sure all fingers are outside of the trigger guard, grip the slide as described in Step 3 and pull it fully rearward to cock the hammer. Release slide to feed a round from the magazine into the chamber.

¥ Apply slide lock safety by pushing it up to prevent the hammer falling forward if the trigger is moved.



*Loading the Pistol  
Figure 6*



## UNLOADING THE PISTOL

- ✧ Place hand under magazine to prevent it from falling and press magazine catch to release and eject magazine.
- ✧ With the muzzle of the pistol pointed in a safe direction making sure all fingers are outside of the trigger guard, using the serrated finger grips, pull the slide sharply rearward to extract and eject a round from the chamber. Keep your hands clear of the ejection port to allow round to eject without obstruction.
- ✧ Keeping the pistol pointed in a safe direction, allow the slide to return forward on an empty chamber and press the trigger to allow the hammer to fall forward. (If slide is held to rear by the slide stop, pull slide back slightly, then release it.)
- ✧ Remove remaining live rounds by sliding them forward out of the magazine.

## FOR CLEANING

Please refer to the diagram in this manual

Safety glasses must be worn during disassembly and assembly by the user and all bystanders.

- ✧ Remove the magazine and unload the pistol.
- ✧ Pull back the slide and push the slide stop up into the slide stop notch on the slide, locking the slide back.
- ✧ Insert the guide rod take down tool into the guide rod hole as seen in Figure C.
- ✧ Release the slide by pushing the slide stop down, push the slide forward until the slide stop lines up with the disassembly notch.
- ✧ Push out the slide stop, completely removing it from the pistol.



*Unloading the Pistol  
Figure 7*



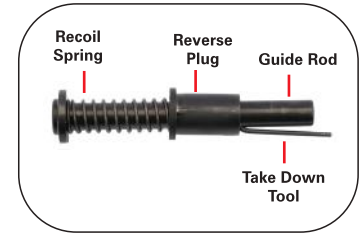
*For Cleaning  
Figure 8*

**WARNING:** Compressed springs are always dangerous. Further disassembly must be taken with extreme caution. The spring or assembled parts could fly out and injure or even blind someone if they are not handled with care.

- ✚ Push forward on the slide and remove it from the frame.
- ✚ The barrel, the guide rod assembly (Figure 9) can now be taken out of the slide for proper cleaning. Note: The barrel link must be rotated down to allow free passage through the slide.
- ✚ Do not attempt to remove any other items from the pistol as this may void the warranty.

### ASSEMBLING THE PISTOL

- Safety glasses must be worn during disassembly and assembly by the user and all bystanders.
- ✚ Place the slide upside down and insert the barrel into the slide with the barrel link forward.
  - ✚ Re-install the guide rod assembly with the disassembly pin inserted.
  - ✚ Cock the hammer on the frame and place the safety in the off or fire position.
  - ✚ Line up the slide with the frame, and push the slide onto the rails of the frame, look through slide stop hole until you see the barrel link line up with the hole in the receiver.
  - ✚ Reinstall the slide stop pushing it through the hole and the barrel link.
  - ✚ Continue to push on the slide until the disassembly notch lines up with the rear of the slide stop.
  - ✚ Push the slide stop up and into the disassembly notch until it is completely recessed in its original position.
  - ✚ Pull back on the slide and release the take down pin from the guide rod assembly.



*Disassembly  
Figure 9*



*Assembly  
Figure 10*

**⚠ Warning Concerning Alterations and Aftermarket Parts!**

Altering or modifying parts and/or internal safeties is dangerous and will void the warranty. This firearm was manufactured to perform properly with the original parts and accessories as designed. It is your duty to make sure any parts you buy are made for this firearm and are installed correctly and that neither the replacements nor originals are altered or changed. Your gun is a complex precision tool with many parts that must relate correctly to other parts in order for proper and safe operation. Putting a gun together wrong or with incorrect or modified parts can result in a damaged gun, danger, and injury or death to you and others through malfunction. Always have a qualified gunsmith work on your gun or at least check any work not performed by a gunsmith.

**⚠ XP PRO USA WARRANTY POLICY**

Fusion Firearms is the certified service provider and the partner of the XP PRO Pistol in the USA. Your XP PRO Pistol is covered by our Limited Lifetime Warranty Policy. Fusion Firearms Technical Service will repair defects in material or workmanship associated with the pistol without charge to the original purchaser for as long as you own the pistol. (This agreement is not transferable and only applies to the original retail purchaser upon presentation of proof of purchase.) In the event that a warranty-covered defect is found, Fusion Firearms Technical Service will repair or replace the product with a XP PRO product of equal or greater value. Fusion Firearms Technical Service reserves the right to substitute the product for similar items if the model returned is unavailable. The obligation Fusion Firearms Technical Service under this agreement is limited to the repair or replacement of unserviceable parts and does not cover any incidental or consequential damages. Other than the

express warranty contained herein, Fusion Firearms Technical Service makes no warranties, expressed or implied.

Fusion Firearms Technical Service will repair or replace any unserviceable part(s) for (1) year from date of License issued and further will supply free parts for an additional one(1) year in accordance with the above warranty statement provided your firearm had not been altered, abused, willfully damaged, or damaged by overpressure ammunition. This agreement is not transferable, its benefits apply only to the original purchaser.

To obtain free service during the time this agreement is in effect, make sure your firearms are unloaded and send to:

**Fusion Precision Engineering**  
**200 Rich St.**  
**Venice, FL 34292**

Please contact us before shipping any item at  
**Email:** [customersupport@fusionfirearms.com](mailto:customersupport@fusionfirearms.com)  
**Phone:** 941-485-2579

**⚠ Caution!**

Do not return your XP PRO Pistol for service without prior authorization.

### LIMITATIONS OF WARRANTY

This warranty does not cover loss, theft, deliberate damage, accidental damage, corrosion, neglect, abuse or unreasonable use, misuse, defects or damage resulting from alterations or modifications to the pistol, disassembly beyond the instructions located in the product's manual (where applicable), normal or ordinary wear and tear, criminal misuse, negligence, use under the influence of drugs or alcohol, or cosmetic damage that does not hinder the performance of the optic. This warranty is void if the product has been misused, modified, neglected, or disassembled prior to its return. The included spare grips are not covered under the Limited Lifetime Warranty.

If a proof of original purchase receipt is not provided, The pistol used for range rentals or other similar programs are not eligible,  
If interfaces other than Official XP PRO Accessory program are used,

If the assembly instructions in the manual are not followed, If a tool other than the one provided by Ermox Defense and Firearms Industry LLC. is used for assembly purposes and damage is caused consequently,

To the full extent permissible by applicable law, any importer, distributor or retailer, and their employees, agents, distributors and partners do not make, and are not entitled or authorized to make, any warranty of any kind, express or implied, with respect to the XP PRO Pistol

**INCLUDING WITHOUT LIMITATION ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.**

The only limited warranty provided is from Fusion Firearms pursuant to the terms and limitations stated herein. Nothing contained herein shall be interpreted as an implied or express warranty on behalf of Fusion Firearms beyond the terms above.

**LIMITATION OF LIABILITY TO THE FULLEST EXTENT ALLOWABLE BY LAW, Fusion Firearms DISCLAIMS ALL IMPLIED WARRANTIES AND MAKES NO OTHER EXPRESS WARRANTIES. Fusion Firearms SHALL NOT BE LIABLE FOR ANY INCIDENTAL, SPECIAL OR CONSEQUENTIAL DAMAGES THAT RESULT FROM THE PERFORMANCE AND USE OF THE PRODUCTS, EVEN IF**

**Ermox Defense and Firearms Industry LLC. HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES.**

Please note Fusion Firearms reserves the right to make substitutions on warranty coverage for any reason, including but not limited to available items Fusion Firearms determines that the pistol is not repairable, we will replace the pistol with an item of similar features and product class at Fusion Firearms's sole determination and at no replacement cost to you.

### WARRANTY SERVICE PROCEDURE

Proof of purchase, including a receipt or invoice, must be provided and with any warranty claim. To make a repair claim, contact [customersupport@fusionfirearms.com](mailto:customersupport@fusionfirearms.com) in order to have the instructions on how to return your pistol. Do not return your XF PRO Pistol for service without prior authorization. An Authorized Representative can determine if factory service is required and how to proceed.

### **AUTHORIZED WARRANTY REPAIR FACILITY**

If your XP PRO Pistol must be returned to the authorized warranty repair facility at Fusion Firearms, you will be responsible to pay the freight charges. Before any item is returned to Fusion Firearms, you must get a Return Authorization (RA) number from us.

XP PRO Pistols returned to Fusion Firearms without a Return Authorization Number (RAN) may be denied warranty service. When XP PRO Pistol is received by Fusion Firearms, it will be inspected to determine if it is a proper claim for warranty repair.

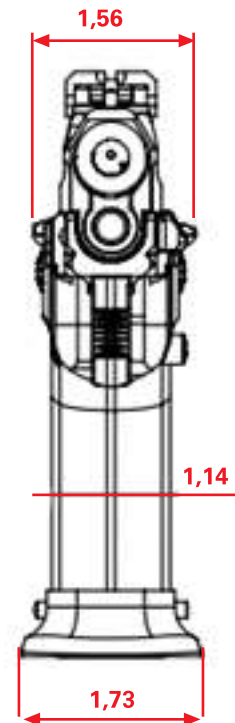
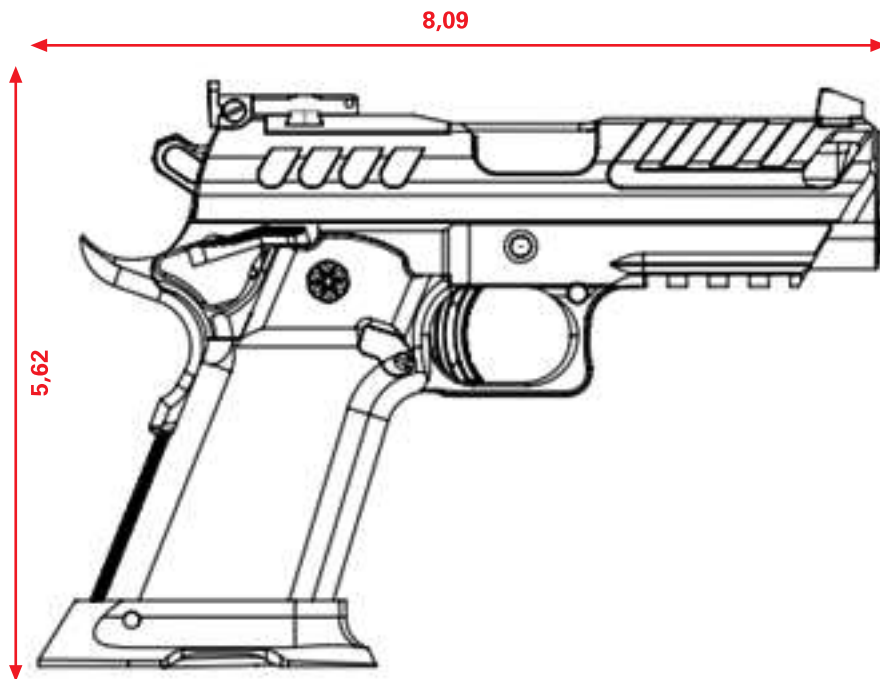
### **STORAGE**

**CHECK TO ENSURE THAT YOUR PISTOL IS NOT LOADED BEFORE STORING IT.**

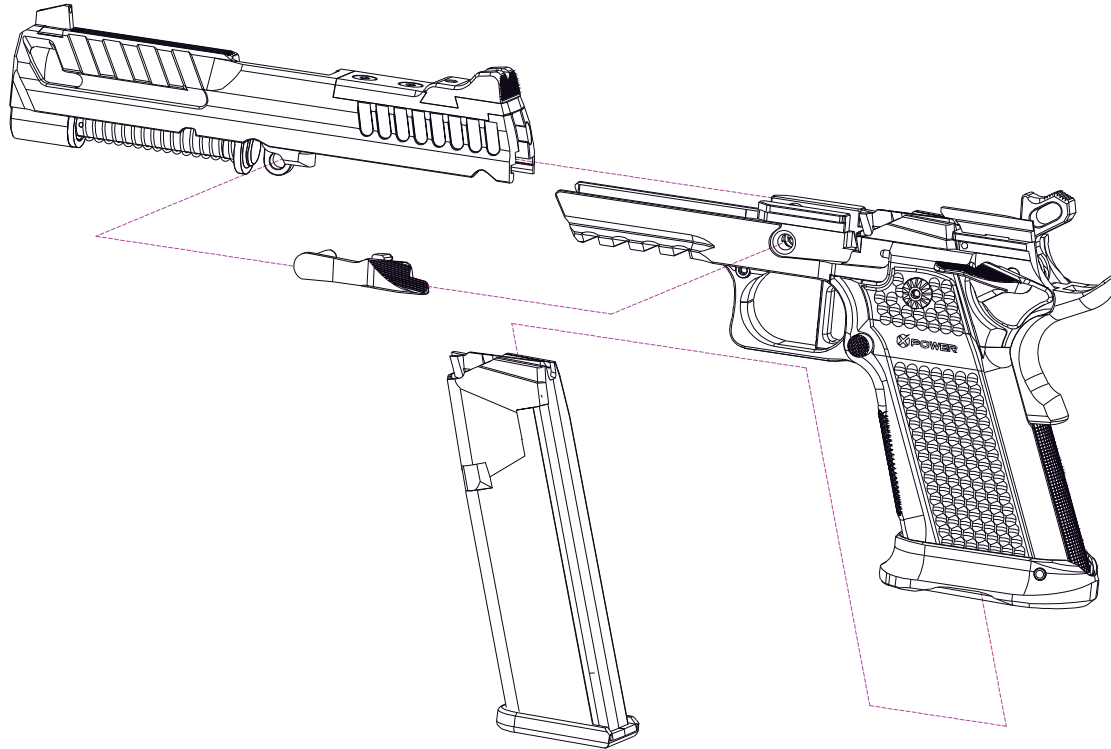
Your pistol should be thoroughly cleaned and lightly lubricated before being put away for storage. A light coating of good quality gun oil should be applied to all exposed surfaces. Remove all excess lubrication and use a cleaning rod and cleaning patch to make sure that the bore (the inside of the barrel) is dry and free of obstructions when you remove your pistol from storage and before firing it. **ALWAYS STORE FIREARMS AND AMMUNITION SEPARATE FROM EACH OTHER AND OUT OF REACH OF CHILDREN. ALWAYS SECURELY LOCK YOUR FIREARMS AND AMMUNITION IN SEPARATE LOCATIONS WHEN NOT IN USE. IN REFERENCE TO YOUR HOME STATE'S FIREARMS REGULATIONS FOR SAFE STORAGE OF FIREARMS AND AMMUNITION.**

***Note: The use of reloaded, remanufactured, hand-loaded or other non-standard ammunition may result in damage to the pistol and injury or death to the shooter and/or bystanders. The manufacturer does not accept responsibility for malfunctions resulting from use of such ammunition.***

## PART SCHEMATIC OF THE PISTOL



## Assembly Graphics







**Part List**

1	Frame
2	Safety right
3	Hammer strut
4	Hammer strut pin
5	Hammer
6	Sear
7	Disconnecter
8	Grip safety
9	Safety left
10	Hammer pin
11	Safety plunger pin
12	Safety plunger pin spring
13	Slide stop plunger pin
14	Grip screw bushing
15	Ejector
16	Ejector retaining pin
17	Sear pin
18	Slide stop
19	Firing pin
20	Firing pin spring
21	Optics plate
22	Optics plate retaining screw

**Part List**

23	Rear sight
24	Slide plate
25	Rear sight retaining pin
26	Slide plate retaining screw
27	Front sight retaining pin
28	Front sight
29	Slide
30	Firing pin stop
31	Extractor
32	Guide rod
33	Recoil spring
34	Recoil spring plug
35	Barrel link
36	Barrel link pin
37	Barrel
38	Mainspring housing
39	Mainspring housing pin retainer
40	Mainspring housing pin retainer
41	Hammer spring
42	Hammer spring cap
43	Sear spring
44	Trigger

**Part List**

45	Grip screw
46	Grip
47	Grip screw front
48	Magazine catch spring pin
49	Magazine catch spring
50	Magazine catch
51	Magwell
52	Hammer spring housing pin
53	Magazine tube
54	Follower
55	Magazine spring
56	Magazine floor plate



## Certificates



# FUSION FIREARMS



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