

**FUSION FIREARMS**



**ERMO**  
Defense and Firearms Industry LLC.

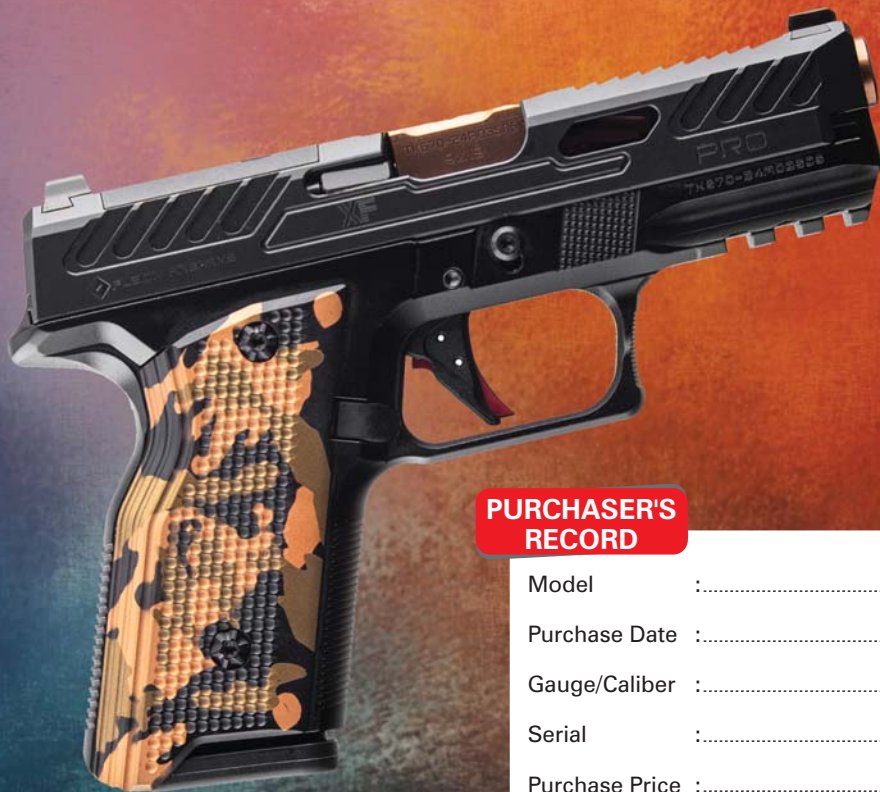


**XF PRO™**

**SAFETY & INSTRUCTION  
MANUAL**



**READ ALL THE INSTRUCTIONS AND WARNINGS IN THIS  
MANUAL CAREFULLY BEFORE USING THIS FIREARM**



**PURCHASER'S  
RECORD**

Model : .....

Purchase Date : .....

Gauge/Caliber : .....

Serial : .....

Purchase Price : .....

Store Name : .....

**Full Metal Frame**

space-grade, eloxal+fixage  
plated aluminum-milled frame

**3 Optics Ready Slide Cut  
for Mounting Optics**

The X-Fire allows the most  
popular red-dot sights  
brands to be mounted

**Expertly Crafted Tennifer Coated,  
perforated 4140 Steel Slide**

Aggressive windows, deep angled  
serrations, optic ready.

7.04 in. / 179 mm

5 in. / 127 mm

Flat Face  
Trigger

**Interchangeable Grip Panels**

For a more customizable experience.

2x 15 Rds  
Glock Magazines



The XF PRO represents a groundbreaking collaboration between Fusion Firearms and Ermox, two renowned firearm manufacturers committed to innovation. This partnership combines decades of experience and expertise to create firearms that meet the highest standards of quality, performance, and reliability. Together, we strive to bring the best products to the market, ensuring our customers receive exceptional firearms that enhance their shooting experience. Fusion Firearms and Ermox are dedicated to excellence and constant improvement, continually refining their designs to meet the evolving needs of firearm enthusiasts. The XF PRO is the embodiment of reliability and comfort, offering unlimited shooting pleasure with its advanced dual-recoil spring and the world-famous Safe Action system for extreme safety. Its meticulously crafted design features a tennifer-coated, perforated 4140 steel slide and a space-grade, eloxal+fixage plated aluminum-milled frame, promising a lifetime of unparalleled service. The full metal configuration, combined with a low barrel bore axis and aggressive grip texture, provides maximum control and rapid aim recovery during shooting.

Designed with the shooter in mind, the XF PRO comes with interchangeable grip panels for a fully customizable experience. It is compatible with Glock® magazines of any capacity, ensuring versatility and convenience. The slide is equipped with TruGlo fiberoptic sights and features three RMR plate cuts, allowing direct mounting of popular red-dot sights without the need for cumbersome plates or adapters. Supported brands include

- " Truglo
- " Docter
- " Meopta
- " Insight
- " Vortex
- " C-More
- " Trijicon
- " Holosun

The XF PRO comes packaged in an elegant hard plastic case within a carton box, containing two 15-round magazines, three mounting plates, a cleaning kit, and spare color grip panels. The Glock®-compatible barrel is nitride-treated, honed, burnished, and plated, delivering unparalleled accuracy. The XF PRO is the result of meticulous engineering, rigorous testing by competitive shooters, and invaluable feedback from law enforcement professionals, making it a truly exceptional firearm.

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Congratulations on your purchase of the XF PRO 9x19 mm COMPACT SAFE ACTION PISTOL. With proper care and handling, it will give you many years of long, reliable service. The XF PRO is chambered for the 9x19mm

We specifically disclaim any responsibility for damage or injury whatsoever, occurring as a result of the use of faulty, non-standard or remanufactured ammunition, any modifications or

changes made to the firearm; improper use or unsafe handling of the firearm.

Always keep this manual with your firearm. Make sure you understand all the warnings, operation instructions and safety procedures. When you lend, give or sell the firearm, be sure this manual goes with it.

**FIREARMS SAFETY IS THE SOLE RESPONSIBILITY OF THE SHOOTER. ALWAYS TREAT ALL FIREARMS AS IF THEY WERE LOADED AT ALL TIMES!**



**IMPORTANT!**

READ ALL INSTRUCTIONS AND WARNINGS IN THIS BOOKLET BEFORE USING THIS FIREARM.

## IMPORTANT SAFETY MESSAGE

Children are attracted to and can operate firearms which can cause severe injuries or death. Prevent child access by always keeping gun locked, unloaded and separated from ammunition when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison

### **Firearm Safety Depends on You**

A gun is only as safe as the person operating it. You can never be overly careful when handling a firearm. Carelessness is often the cause of shooting accidents, such as failing to keep the muzzle pointed in a safe direction, not being sure of your target and what is behind it, leaving ammunition in the chamber or using improper loads. Since a bullet can never be called back once fired, such errors in gun handling can result in the loss of life, severe injury or property damage thus, it is crucial for your safety and the safety of those around you that you learn the

principles of safe gun handling and storage before you begin to use your new firearm. Be a safe shooter - please read this instruction book thoroughly even if this is not your first firearm purchase as not all firearms are the same. The first step in being a safe shooter is to learn the rules for the safe operation and handling of firearms. There is nothing more important in gun handling than safety.

### **Never use your gun after drinking alcohol!**

Never handle firearms after consuming alcohol or taking drugs that can affect your judgement. Shoot sober! Safe firearms handling requires alertness and concentration on one's actions. You cannot handle a firearm safely after consuming alcohol. Never consume anything that can impair your judgment or physical coordination when handling a firearm. Never allow yourself to be distracted while handling a firearm.

## RULES OF THE PISTOL'S SAFETY

Rules of The Pistol's Safety must be etched into your memory before you begin to handle firearms. These rules are intended to be understood and followed by all persons handling firearms in the field, on the range or at home. Please read, review and understand these rules before you begin to use or even take your new firearm out of its box. Remember, firearms safety depends on you! Memorizing these safety rules will help prevent gun accidents. Please study these safety rules before handling your firearm.

### Rules #1

Always Keep the Muzzle Pointed in a Safe Direction!

This is the most basic and most important safety rule. A safe direction is one in which an accidental discharge will not cause injury to yourself, to others or property damage. This is particularly important when loading or unloading your firearm. Never point your gun at anything you do not intend to shoot. Treat every gun as if it were loaded at all times.

### Rules #2

Firearms Should Be Unloaded When Not Actually in Use!

Firearms should only be loaded when you are in the field or on the target range or shooting area, ready to shoot. When not in use, firearms and ammunition should be secured in a safe place, separate from each other. Remember to unload your firearm completely so that there is no ammunition in the chamber or magazine. Before handling this or any firearm, or handing it to someone else, visually check the chamber and magazine to

ensure they do not contain ammunition. Always keep the gun's action open when not in use. Never assume a gun is unloaded -even if you were the last person to use it Never cross a fence, climb a tree, wade through a stream or perform any awkward movement with a loaded gun. Never lean or place a firearm where it could fall. When in doubt, unload your gun! Never pull or push a loaded firearm toward yourself or another person. Never carry a loaded gun in a scabbard, a holster not being worn or a gun case - common sense prevails in gun safety!

### Rules #3

Don't Completely Rely on Your Gun's Safety!

Treat every gun as though it could fire at any time, even if you are not applying pressure to the trigger. The "safety" on a firearm is a mechanical device which, like any such device, can become inoperable at the worst possible time and fail to function. By mistake, you may think the safety is 'ON' when it actually is not. Or you may think your gun is unloaded when there is actually a round of ammunition in it. The safety serves as a supplement to proper gun handling but cannot serve as a substitute for common sense. Never handle a gun carelessly and assume that the gun won't fire just because "the safety is on." Never touch the firearm's trigger until you are ready to shoot. Keep your fingers away from the trigger when loading or unloading. Never pull the trigger when the safety is engaged or when the safety is positioned between the 'SAFE' and 'FIRE' positions. Never place your finger on the trigger unless you intend to fire.



#### **Rules #4**

Be Sure of Your Target and What Is Beyond It!

Once fired, a bullet can never be called back, so before you shoot, know where the bullet is going and what it will strike. Be certain your shot will not injure someone or strike something beyond the target. Never fire in the direction of noise, a movement or at any object you cannot positively identify. Be aware that a .22 Short bullet can travel over 1 ¼ miles. A centerfire cartridge, such as the .30-06, can send its bullet over 3 miles. Shotgun pellets can travel 500 yards and a shotgun slug has a range of over a half mile. Make sure your shot has a safe backstop such as a hillside. Keep in mind how far the bullet will travel if it misses your intended target. Never shoot at a hard surface or water as the projectile may glance or ricochet in an unpredictable direction. Once fired, a bullet can never be called back. You are responsible for your actions and judgement.

#### **Rules #5**

Use the Correct Ammunition!

Every firearm is designed to use a certain caliber or gauge of ammunition. It is important that you use the correct ammunition for your firearm. Always use factory loaded ammunition. The XP PRO Pistol functions perfectly with 115, 124, 147 grains and hollow shells. Information on the correct ammunition to use with your firearm appears in the firearm's instruction manual and the manufacturer's markings on the firearm itself. Use of the wrong ammunition, improperly reloaded ammunition or corroded ammunition can result in the destruction of the firearm, serious personal injury and/or death. Form the habit of examining every

round of ammunition before you put it into your gun to ensure it is of the proper gauge or caliber and that it is in good condition.

#### **Rules #6**

If Your Gun Fails to Fire When the Trigger is Pulled, Handle it With Care!

If a cartridge or shell do not fire when the trigger is pulled, follow Rules #1 and keep the firearm's muzzle pointed in a safe direction. Keep the muzzle down range with the action closed and wait at least 30 seconds (to ensure that the ammunition is not delayed in firing) before carefully opening the action, unloading the firearm and safely disposing of the ammunition.

#### **Rules #7**

Always Wear Eye and Ear Protection When Shooting!

Exposure to shooting noise can permanently damage hearing. Flying debris, such as powder residue and ejected cartridge cases, can injure your eyes. Thus, it is only common sense to wear both eye protection (such as shooting glasses) and ear protection (such as a sound-muffling headset) during shooting. Also, wear eye protection when cleaning or disassembling your gun to ensure that cleaning solvent and tensioned parts (such as springs) do not come into contact with your eyes.

**▲ Rules #8**

Be Sure the Barrel is Clear of Obstructions Before Shooting!

Discharging a firearm with an obstruction in the barrel can result in personal injury, property damage and/or death. Before you load your firearm, check the chamber and magazine to ascertain that no ammunition is inside. Also, check the inside of the barrel (called the \*bore) to ensure it is free of obstructions. Even a small amount of mud, snow or excess lubricating oil or grease in the bore can cause excessive pressures resulting in a bulged or burst barrel which can injure or kill the shooter and bystanders. It is a good idea to make a habit of cleaning the bore and checking for obstructions with a cleaning rod just before each shooting session. If noise or recoil experienced upon firing seems low or weak, or something doesn't feel right, cease firing immediately and carefully check to make sure that there is no obstruction in the barrel. Placing an undersized shell or cartridge into a gun can result in the smaller round of ammunition falling into the barrel and acting as an obstruction. When a round is subsequently fired, the barrel may burst, causing injury to the shooter and bystanders, for reference, re-read Rules #5.

**▲ Rules #9**

Do Not Alter or Modify Your Gun and Have it Serviced Regularly

Firearms are complex mechanisms that are designed to function properly in their original condition. Any alterations or changes made to a firearm after its manufacture can make the gun unsafe and will void its warranty. Do not jeopardize your safety or the safety of others by altering the trigger, mechanical safety or other mechanisms of your firearm. You should have your firearm

periodically checked for proper functioning and serviced by a qualified gunsmith.

**CAUTION** Your pistol is a safe action pistol which has the safety characteristic of Glock 19 Gen 3; however, NOT all the parts are interchangeable with Glock aftermarket parts, nor has the same assembly steps.

Follow assembly graphic for assembling and disassembling your pistol.

### Rules #10

The XF PRO is NOT a 100 % Glock compatible pistol.

- The Barrel,
- The Dual Recoil Spring,
- The Sights
- The Magazines,

Above parts are 100 % Glock Compatible.

Learn the Mechanical and Handling Characteristics of Your Firearm!

Not all firearms operate the same way. The method of carrying, handling and operating firearms varies with the mechanical characteristics of each gun. Thus, you should never handle any firearm until you become familiar with the safe handling, loading, unloading and carrying procedures for that particular firearm, as well as the rules for safe gun handling in general.

### LEAD WARNING!

Discharging firearms in poorly ventilated areas, cleaning firearms or handling ammunition may result in exposure to lead and other substances known to cause birth defects, reproductive harm and other serious injuries. Have adequate ventilation at all times when shooting. Wash hands thoroughly after exposure.

## Basics of Safe Gun Handling

1. Always keep the muzzle pointed in a safe direction.
2. Firearms should be unloaded when not actually in use.
3. Don't totally rely on your gun's safety.
4. Be sure of your target and what is beyond it.
5. Use the correct ammunition for your firearm.
6. If your gun fails to fire when the trigger is pulled, handle with care.
7. Always wear eye and ear protection when shooting and cleaning.
8. Be sure that the barrel is clear of obstructions before shooting.
9. Don't alter or modify your firearm and have your firearm(s) serviced regularly.
10. Learn the mechanics and handling characteristics of the firearm you are using.

Safe gun handling depends on you! A safe shooter is a knowledgeable shooter.

### **WARNING!**

#### **STOP SHOOTING IMMEDIATELY AND UNLOAD YOUR FIREARM!**

If your firearm develops a mechanical malfunction: binding or stoppage, spitting powder/gas, a cartridge primer is punctured, a cartridge case is bulged or ruptured, or the sound on firing does not sound quite right. Do NOT try one more shot, but unload your firearm and take it and the ammunition to a qualified gunsmith. Do not assume that the firearm is empty merely because you checked the chamber. You must also check the bore for an obstruction inside the barrel.

### **WARNING!**

Always ensure that the ammunition you are using is clean, undamaged and of the proper caliber before loading your pistol. The manufacturer and distributor of this pistol disclaim any liability for the use of remanufactured, reloaded or hand-loaded ammunition. Protect your investment in this fine firearm by using only factory fresh, quality ammunition. The use of improper caliber or low quality ammunition could result in injury, death and/or property damage upon firing. Remember, firearms safety depends on you!

**XF PRO™ SPECIFICATIONS:**

CALIBER	COLOR	BARREL
9MM	Black	4" Fluted Glock® Gen 4 Compatible   Tennifer Finished
SLIDE	GRIP	SIGHTS
Pro Serrations   Pro Vents   Tennifer Finished	Interchangable   Black & Red Included   Aluminium & Poly	Fixed Combat   Optic Ready   RMR & RMS/C Plates Included
RECOIL SYSTEM	FRAME	MAGAZINES
Full Metal Glock® Gen 4&5 Compatible	Aluminum   Tactical Rail   Sure Grip Checkering   Hard Coat	Glock® Compatible   (2) 15-round Magazines
WEIGHT	OVERALL LENGTH	TRIGGER
26.5 oz / 1.66 lbs	7.29 Inches	Competition Flat Face
PLATFORM	MATERIALS	GRIPS
Metal Striker Fire (Safe Action)	Bar-Stock	Interchangable   Black & Red Included

## Safety:

The XF PRO has an internal firing pin block which prevents the firing pin from moving forward, unless the trigger is pulled. The XF PRO also features a trigger safety which must be fully depressed to pull the trigger.

{See *Illustration #1*}.



*Illustration #1*

## To Load the Pistol

- ⚠ Warning!** Before loading, make sure the inside of the barrel is free of dirt or other obstructions.
- ⚠ Warning!** Always check each cartridge to ensure it is of the correct caliber and in good condition before loading the firearm.
- ⚠ Warning!** Never load a firearm indoors. An accidental discharge will cause property damage, serious injury and/or death! Never use live ammunition to function test your pistol indoors.
- ⚠ Warning!** Keep fingers away from the trigger while loading.
- ⚠ Warning!** Keep muzzle pointed in a safe direction.

1- Load the magazine with the correct ammunition by pressing the cartridges one at a time down and under the magazine's feed lips; the cartridges will automatically alternate from side to side. Holding the magazine in your primary hand and gently tapping it against your opposite palm will help seat the cartridges and assure good feeding. When loading the rounds into the magazine, ensure the base of the cartridge is in contact with the back of the magazine.

*(See Illustration #2.)*

2- Keeping your finger outside the triggerguard, pick up the firearm with one hand and the magazine with the other. Insert the magazine into the magazine well, after seating the magazine pull down on it to ensure it is locked in place. *(See Illustration #3.)*

3- Grasp the slide under the rear sight and move it fully rearward and release it. As it moves rapidly forward under spring pressure. The slide will strip a round from the magazine and insert it into the chamber. *(See Illustration #4.)* The pistol is now loaded and ready to fire. The red striker indicator will be visible. *(See Illustrations #5.)*



*Illustration #2*



*Illustration #3*



*Illustrations #4*



*Illustrations #5*

**⚠ Warning!** The pistol is now loaded and will fire if the trigger is pulled! Handle with extreme caution and keep the muzzle (the end of the barrel) pointed in a safe direction!

## To Fire the Pistol

1. Keeping the 10 Rules of Firearm Safety in mind, aim the pistol downrange at the target. When firing this pistol you may need to experiment with different shooting styles until you find the method which best suits your sporting activity. Remember to always fire the pistol in such a manner that you can maintain a safe muzzle direction at all times.

2. Place your finger inside the trigger guard and on the trigger. Slowly pull the trigger while depressing the trigger safety fully and continue pulling until the striker releases.

3. Being a semi-automatic pistol, the pistol's action (its moving parts) will cycle after the first round is fired. As the slide moves rearward, the extractor will pull the empty cartridge case from the chamber and eject it from the pistol. (Make sure there are no bystanders in close proximity on either side of the pistol who could be injured by the ejected cartridge case or gasses expelled from the pistol.)

**NOTE:** If the trigger is pressed again, the pistol will fire! Keep the pistol pointed in a safe direction. Keep your fingers away from the muzzle when firing the gun.

4. Firing may be continued in this manner until the magazine is empty.

**⚠ Warning!** The barrel will be very hot after firing!

**⚠ Warning!** Keep all parts of your body away from the muzzle!

**⚠ Warning!** Always unload your pistol immediately after use and prior to cleaning and storage to minimize the risk of an accidental discharge. If your pistol ever fails to fire keep it pointed at the target for at least 30 seconds in the event of a hangfire (slow ignition). If the round still does not fire, remove the magazine, eject the cartridge by carefully opening the slide and discard the bad round. Reload the pistol to resume firing.

## Unloading the Pistol

**⚠ Warning!** Keep muzzle pointed in a safe direction.

1. While keeping the pistol pointed in a safe direction. Hold the pistol with one hand, depress the magazine release button with your thumb and the magazine should fall into your free hand. *(See Illustration #6.)*

2. Grasp the slide under the rear sight and move it fully rearward, holding the slide fully open inspect the chamber to ensure it is empty.

3. Allow the slide to go forward on the empty chamber in a safe direction. Pull the trigger to lower the striker. Note: When the striker is lowered, the red striker indicator is not visible. *(See Illustration #7).*



**▲ WARNING!** The pistol fires without magazine.

**▲ WARNING!** If dropped, any firearm could fire when there is a cartridge in the chamber.

## Field Stripping

**▲ Warning!** Before beginning the disassembly process, check to ensure the chamber is empty and the magazine is removed. Follow the procedures detailed in the Unloading the Pistol section on page 16.

**▲ Warning!** Wear eye protection, such as shooting glasses or goggles, when disassembling your firearm to protect your eyes from tensioned parts, such as springs that could be dislodged during disassembly.

1. Before beginning, remove all live ammunition, loaded magazines and other firearms from the working area. Remove the magazine from the pistol. To do so, follow the procedures detailed in the Unloading the Pistol section on page 16 and confirm the chamber is empty.

2. While remembering to maintain a safe muzzle direction, secure the unloaded pistol firmly in a supported location such as your lap, or on a table. Pull the trigger to lower the striker. Note: When the striker is lowered, the red striker indicator is not visible. *(See Illustration #6.)*

3. While holding the pistol in your primary hand, grasp the takedown catches located above the trigger. Pull them down

with your other hand, while using your thumb on your primary hand to push the slide forward (please note the slide will only move forward.)

Lift up on the slide while moving it back and forth, until it lifts free of the frame. *(See Illustration #7 and #8.)*

4. Holding the slide with your primary hand, use your secondary hand to push the recoil spring toward the muzzle and lift it free. Lift the barrel slightly and push it forward toward the muzzle. Then you can pull it back and lift it free from the slide. *(See Illustration #9)*



Illustration #6



Illustration #7



Illustration #8



Illustration #9

## Reassembly

**⚠ Warning!** Wear eye protection, such as shooting glasses or goggles, when reassembling your firearm to protect your eyes from tensioned parts, such as springs that could be dislodged reassembly.

1. Hold the slide in your primary hand with the muzzle side facing the ground. Drop the barrel into the slide, turn the slide up so that the muzzle is facing the sky the barrel will slide into place.



Illustrations #10



Illustrations #11



Illustrations #12

2. While holding the slide in your primary hand, place the recoil spring in the muzzle end of the slide. **NOTE:** The flat end of the recoil spring must be facing the chamber. (**See Illustration #10.**) Use your thumb on your secondary hand to press the spring towards the muzzle and slightly down.

3. Line the slide cutouts up with the frame rails (**See illustration #11 & #12**) then set the slide onto the frame.

Move the slide rearward about 2.5 cm locking it to the frame.



Reassembly Video

## Sight Adjustment

1. The rear sight is drift windage adjustable. For bullet hits to the right of point of aim (POA), move the rear sight left. For bullet hits left of POA, move rear sight right.

2. The front sight is also drift windage adjustable as the rear sight.

## Cleaning and Maintenance

**⚠ Warning!** Before beginning the cleaning process, check to ensure the pistol is unloaded.. (See the *Unloading the Pistol* section on *page 6*)

**⚠ Warning!** You should wear eye protection, such as shooting glasses or goggles, when cleaning your firearm to protect your eyes from tensioned parts, such as springs, that may become dislodged during disassembly.

1. Obtain a quality cleaning kit or use the one if supplied within the pistol case and in addition to instructions in this section, thoroughly review the manufacturer's instructions.
2. Follow the pistol field stripping procedures. (*See page 17*)
3. To clean the barrel, select the correct caliber cleaning brush and attach it to a cleaning rod.
4. Dampen the screw-in nylon bore brush with cleaner, lubricant, protectant (CLP) and then push the brush through the barrel several times from the chamber to the muzzle.
5. Remove the brush and attach a correctly sized cloth cleaning patch to the cleaning rod and push it through the barrel several times to remove loosened fouling.

6. Repeat this process with the brush and cleaning patches until a final patch comes out clean after swabbing the bore. Lightly oil the bore. Apply light coating of CLP to the outer surface of the barrel.

7. Remove shooting residue from the slide and barrel's action parts by brush and cloth supplied. Apply light coating of CLP to the rails, trigger bar and inside of the ejector assembly of frame and rails on the slide, firing pin block together with the slide's inner side where the barrel operates.

### **⚠ Lubrication Warning**

Firing a firearm with oil, grease or any other material even partially obstructing the bore may result in damage to the firearm and injury to the shooter and those nearby. Do not spray or apply lubricants directly on ammunition. If the powder charge of a cartridge is affected by the lubricant, it may not be ignited, but the energy from the primer may be sufficient to push the bullet into the bore where it may become lodged. Firing a subsequent bullet into the obstructed bore will damage the firearm and may cause injury to the shooter and those nearby. Use lubricants properly. You are responsible for the proper care and maintenance of your firearm and ammunition.

### **▲ Warning Concerning Alterations and Aftermarket Parts!**

Altering or modifying parts and/or internal safeties is dangerous and will void the warranty. This firearm was manufactured to perform properly with the original parts and accessories as designed. It is your duty to make sure any parts you buy are made for this firearm and are installed correctly and that neither the replacements nor originals are altered or changed. Your gun is a complex precision tool with many parts that must relate correctly to other parts in order for proper and safe operation. Putting a gun together wrong or with incorrect or modified parts can result in a damaged gun, danger, and injury or death to you and others through malfunction. Always have a qualified gunsmith work on your gun or at least check any work not performed by a gunsmith.

### **▲ XF PRO USA WARRANTY POLICY**

Fusion Firearms is the certified service provider and the partner of the XF PRO Pistol in the USA. Your XF PRO Pistol is covered by our Limited Lifetime Warranty Policy. Fusion Firearms Technical Service will repair defects in material or workmanship associated with the pistol without charge to the original purchaser for as long as you own the pistol. (This agreement is not transferable and only applies to the original retail purchaser upon presentation of proof of purchase.) In the event that a warranty-covered defect is found, Fusion Firearms Technical Service will repair or replace the product with a XF PRO product of equal or greater value.

Fusion Firearms Technical Service reserves the right to substitute the product for similar items if the model returned is unavailable. The obligation Fusion Firearms Technical Service under this agreement is limited to the repair or replacement of unserviceable parts and does not cover any incidental or consequential damages. Other than the express warranty contained herein, Fusion Firearms Technical Service makes no warranties, expressed or implied.

Fusion Firearms Technical Service will repair or replace any unserviceable part(s) for (1) year from date of License issued and further will supply free parts for and additional one(1) year in accordance with the above warranty statement provided your firearm had not been altered, abused, wilfully damaged, or damaged by overpressure ammunition. This agreement is not transferable, its benefits apply only to the original purchaser.

To obtain free service during the time this agreement is in effect, make sure your firearms in unloaded and send to

**Fusion Precision Engineering**  
**200 Rich St.**  
**Venice, FL 34292**

Please contact us before shipping any item at  
**Email:** [customersupport@fusionfirearms.com](mailto:customersupport@fusionfirearms.com)  
**Phone:** 941-485-2579

## Caution!

Do not return your XF PRO Pistol for service without prior authorization.

## LIMITATIONS OF WARRANTY

This warranty does not cover loss, theft, deliberate damage, accidental damage, corrosion, neglect, abuse or unreasonable use, misuse, defects or damage resulting from alterations or modifications to the pistol, disassembly beyond the instructions located in the product's manual (where applicable), normal or ordinary wear and tear, criminal misuse, negligence, use under the influence of drugs or alcohol, or cosmetic damage that does not hinder the performance of the optic. This warranty is void if the product has been misused, modified, neglected, or disassembled prior to its return. The included spare grips are not covered under the Limited Lifetime Warranty. If a proof of original purchase receipt is not provided, The pistol used for range rentals or other similar programs are not eligible,

If interfaces other than Official XF PRO Accessory program are used,

If the assembly instructions in the manual are not followed, If a tool other than the one provided by Ermox Defense and Firearms Industry LLC. is used for assembly purposes and damage is caused consequently, To the full extent permissible by applicable

law, any importer, distributor or retailer, and their employees, agents, distributors and partners do not make, and are not entitled or authorized to make, any warranty of any kind, express or implied, with respect to the XF PRO Pistol

## INCLUDING WITHOUT LIMITATION ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

The only limited warranty provided is from Fusion Firearms pursuant to the terms and limitations stated herein. Nothing contained herein shall be interpreted as an implied or express warranty on behalf of Fusion Firearms beyond the terms above.

**LIMITATION OF LIABILITY TO THE FULLEST EXTENT ALLOWABLE BY LAW, Fusion Firearms DISCLAIMS ALL IMPLIED WARRANTIES AND MAKES NO OTHER EXPRESS WARRANTIES. Fusion Firearms SHALL NOT BE LIABLE FOR ANY INCIDENTAL, SPECIAL OR CONSEQUENTIAL DAMAGES THAT RESULT FROM THE PERFORMANCE AND USE OF THE PRODUCTS, EVEN IF Ermox Defense and Firearms Industry LLC. HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES.**

Please note Fusion Firearms reserves the right to make substitutions on warranty coverage for any reason, including but not limited to available items Fusion Firearms determines that the pistol is not repairable, we will replace the pistol with an item of similar features and product class at Fusion Firearms's sole determination and at no replacement cost to you.

## WARRANTY SERVICE PROCEDURE

Proof of purchase, including a receipt or invoice, must be provided and with any warranty claim. To make a repair claim, contact [customersupport@fusionfirearms.com](mailto:customersupport@fusionfirearms.com) in order to have the instructions on how to return your pistol. Do not return your XF PRO Pistol for service without prior authorization. An Authorized Representative can determine if factory service is required and how to proceed.

## AUTHORIZED WARRANTY REPAIR FACILITY

If your XF PRO Pistol must be returned to the authorized warranty repair facility at Fusion Firearms, you will be responsible to pay the freight charges to Fusion Firearms before any item is returned to Fusion Firearms, you must get a Return Authorization (RA) number from us.

XF PRO Pistols returned to Fusion Firearms without a Return Authorization Number (RAN) may be denied warranty service. When XF PRO Pistol is received by Fusion Firearms, it will be inspected to determine if it is a proper claim for warranty repair.

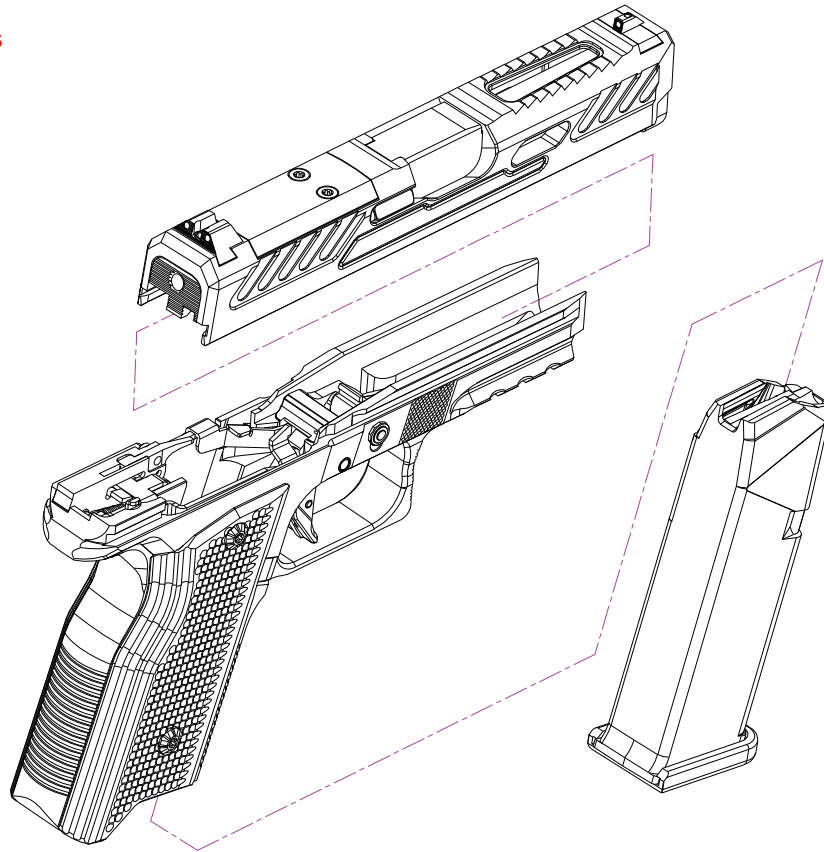
## STORAGE

### CHECK TO ENSURE THAT YOUR PISTOL IS NOT LOADED BEFORE STORING IT.

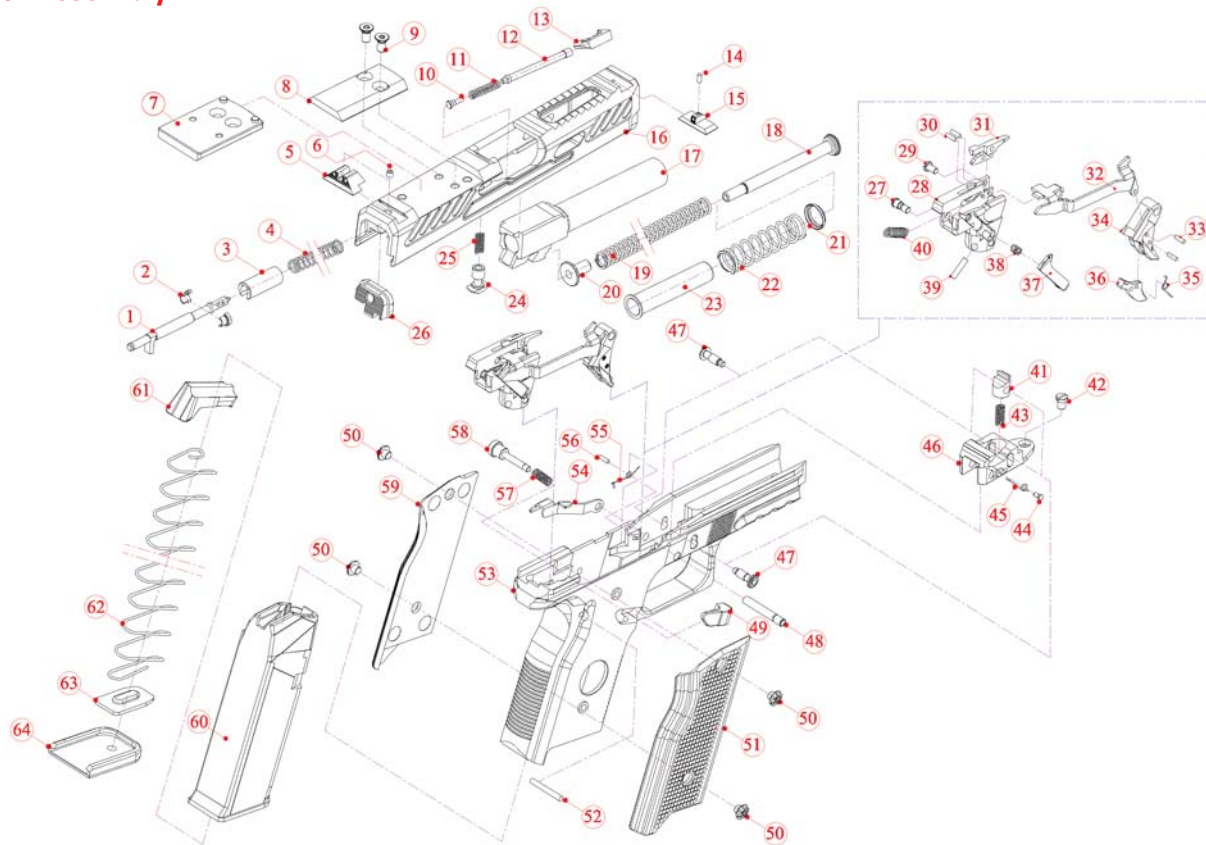
Your pistol should be thoroughly cleaned and lightly lubricated before being put away for storage. A light coating of good quality gun oil should be applied to all exposed surfaces. Remove all excess lubrication and use a cleaning rod and cleaning patch to make sure that the bore (the inside of the barrel) is dry and free of obstructions when you remove your pistol from storage and before firing it. **ALWAYS STORE FIREARMS AND AMMUNITION SEPARATE FROM EACH OTHER AND OUT OF REACH OF CHILDREN. ALWAYS SECURELY LOCK YOUR FIREARMS AND AMMUNITION IN SEPARATE LOCATIONS WHEN NOT IN USE. IN REFERENCE TO YOUR HOME STATE'S FIREARMS REGULATIONS FOR SAFE STORAGE OF FIREARMS AND AMMUNITION.**

***Note: The use of reloaded, remanufactured, hand-loaded or other non-standard ammunition may result in damage to the pistol and injury or death to the shooter and/or bystanders. The manufacturer does not accept responsibility for malfunctions resulting from use of such ammunition.***

## Assembly Graphics



General Assembly





**Part List**

1	Firing pin
2	Firing pin spring cups
3	Firing pin sleeve
4	Firing spring
5	Rear sights
6	Sights screw
7	Optics adapter
8	Slide plate
9	Slide plate screw
10	Extractor spring bushing
11	Extractor spring
12	Extractor pin
13	Extractor
14	extractor retaining pin
15	Front sights
16	Slide
17	Barrel
18	Recoil spring shaft
19	Recoil spring
20	Recoil spring nuts
21	Recoil shaft ring
22	Recoil spring

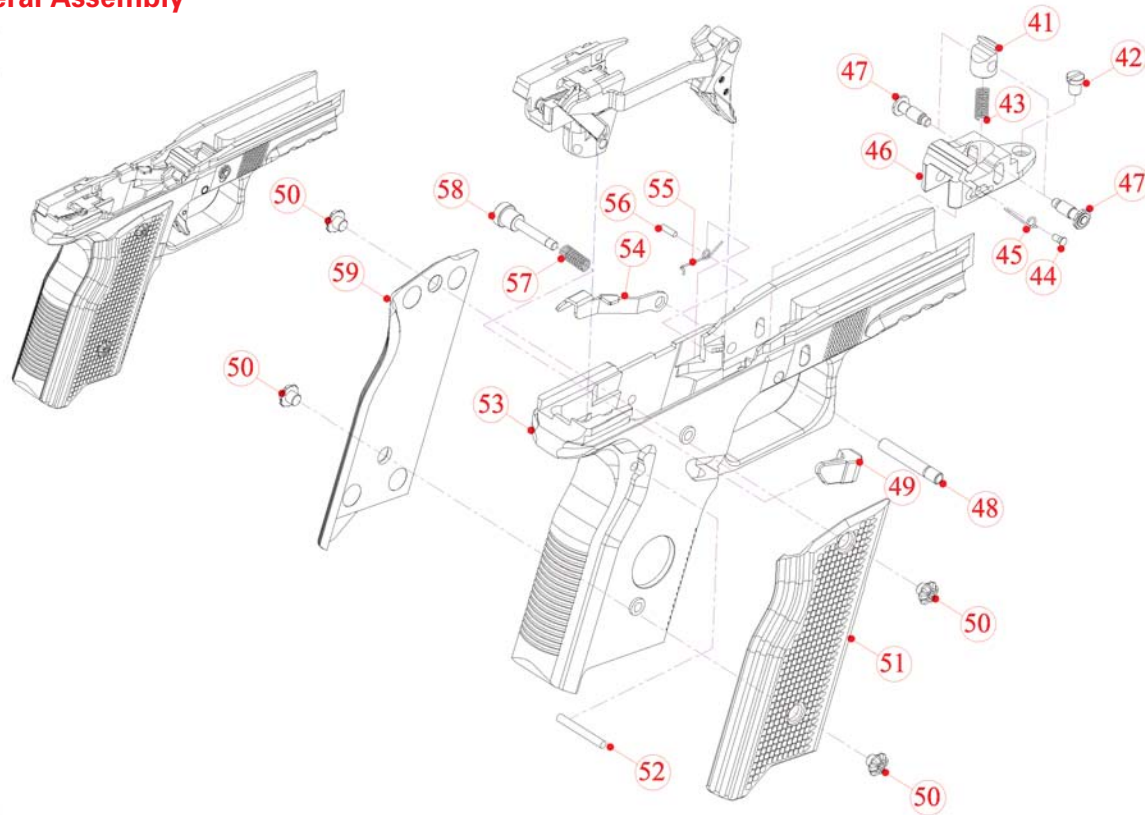
**Part List**

23	Recoil shaft bushing
24	Firing pin safety
25	Firing pin spring
26	Slide cover
27	Trigger spring screw
28	Trigger mechanism
29	Ejector screw
30	Ejector pin
31	Ejector
32	Trigger bar
33	Trigger pin
34	Trigger
35	Trigger safety spring
36	Trigger safety
37	Connector
38	Connector spring
39	Connector pin
40	Trigger spring
41	Slide lock
42	Lock screw
43	Slide lock spring
44	Triger spring bushing

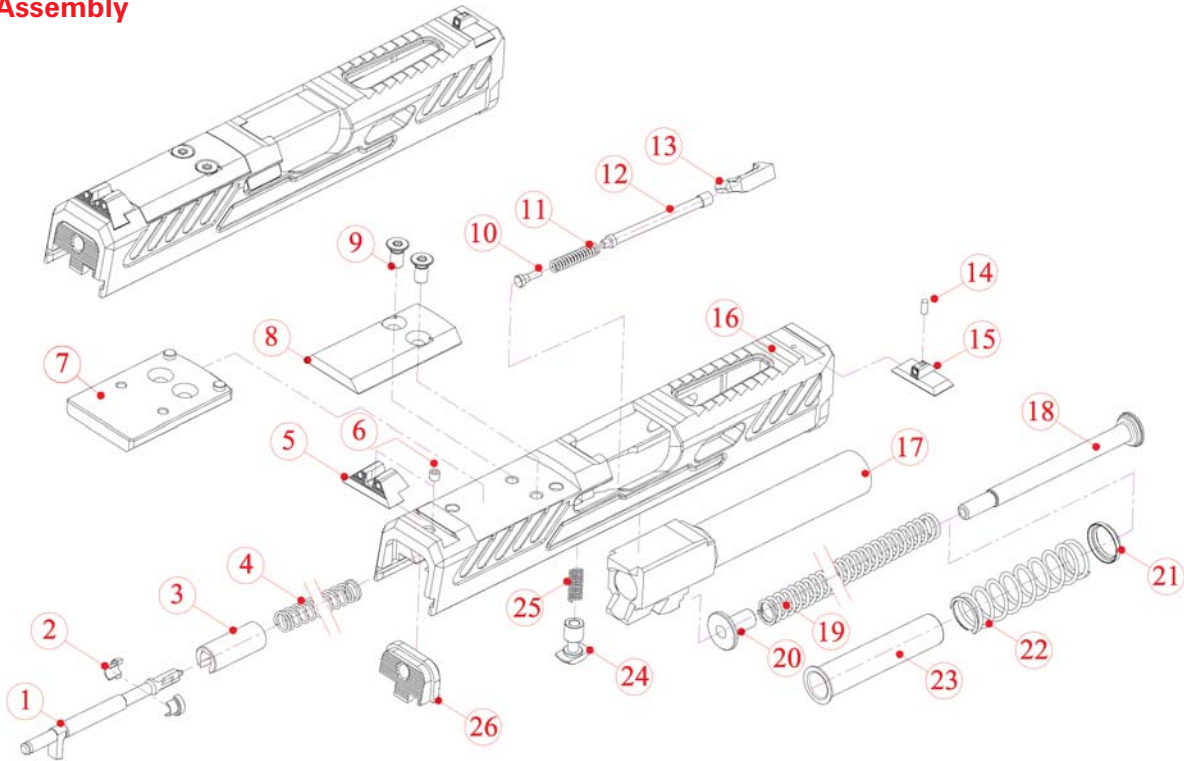
**Part List**

45	Triger pin spring
46	Locking block
47	Slide lock screw
48	Trigger screw
49	Magazine catch
50	Grip screw
51	Grip right
52	Trigger mechanism pin
53	Frame
54	Slide stop lever
55	Slide stop lever spring
56	Slide stop lever spring pin
57	Slide lock spring
58	Magazine catch screw
59	Grip left
60	Magazine tube
61	Follower
62	Magazine spring
63	Magazine insert
64	Magazine floor plate

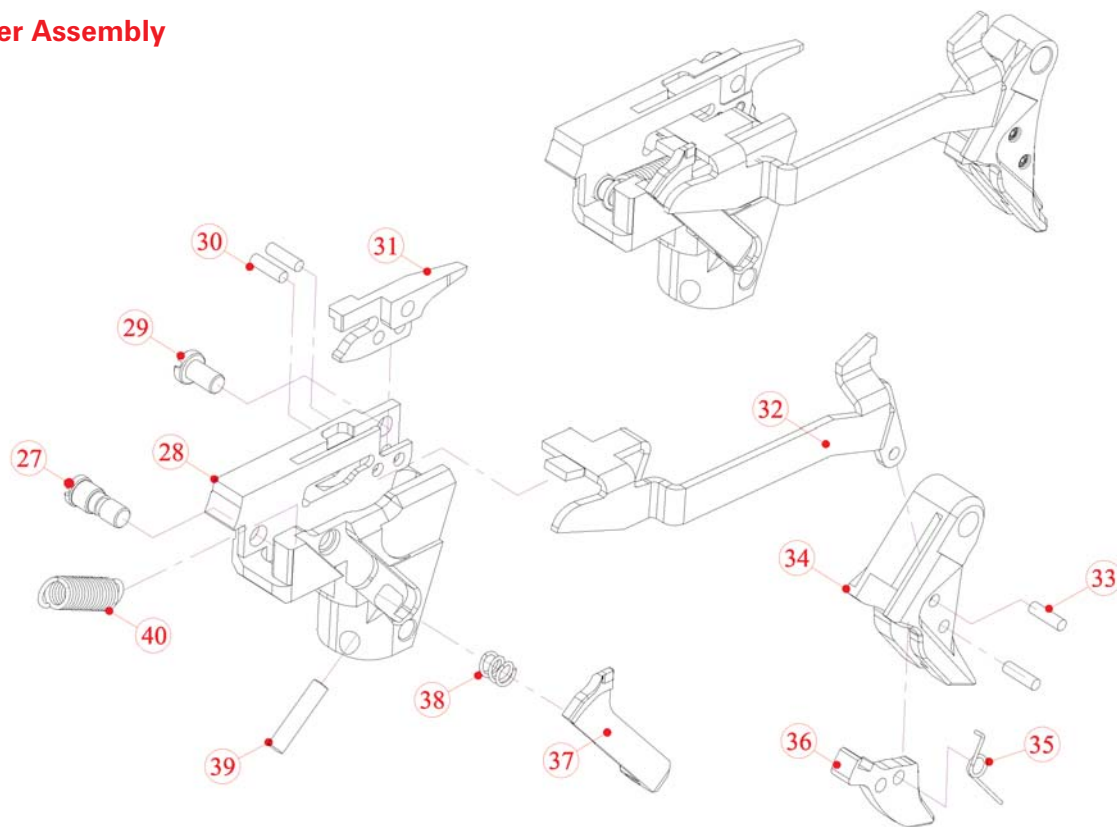
General Assembly



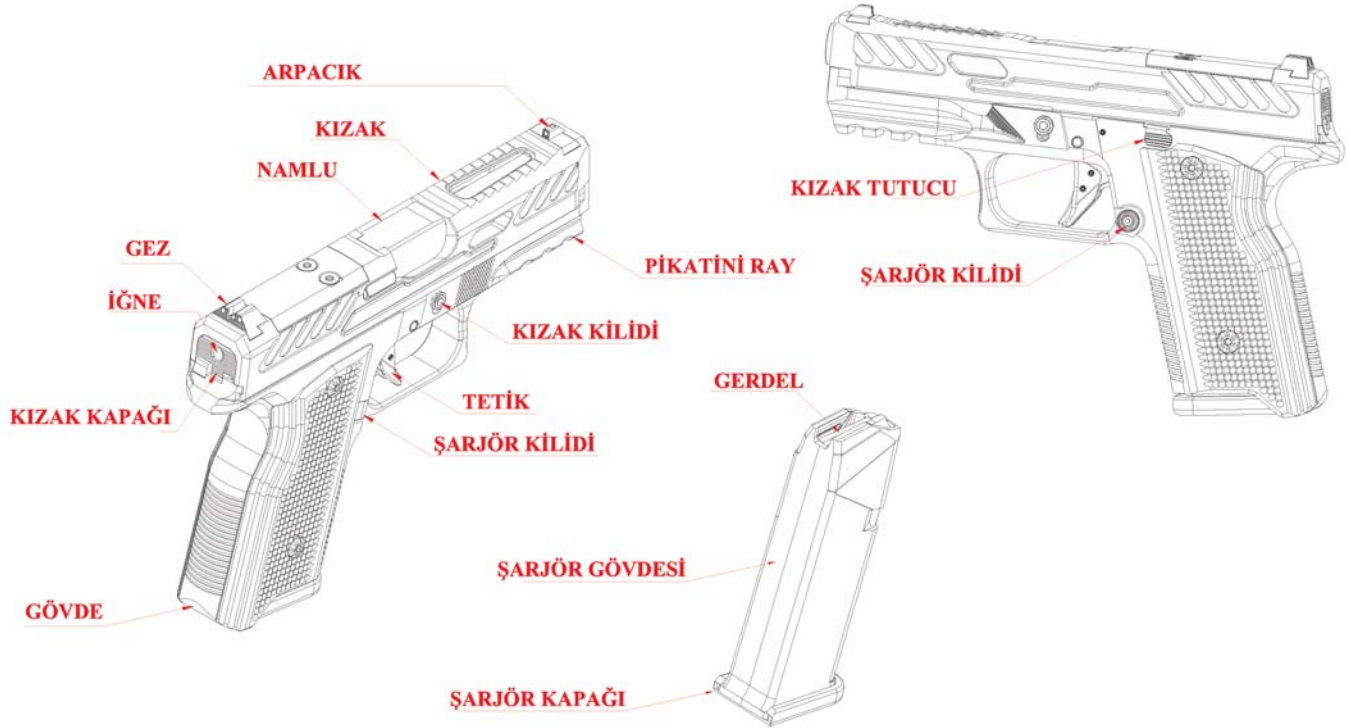
## Slide Assembly



## Trigger Assembly

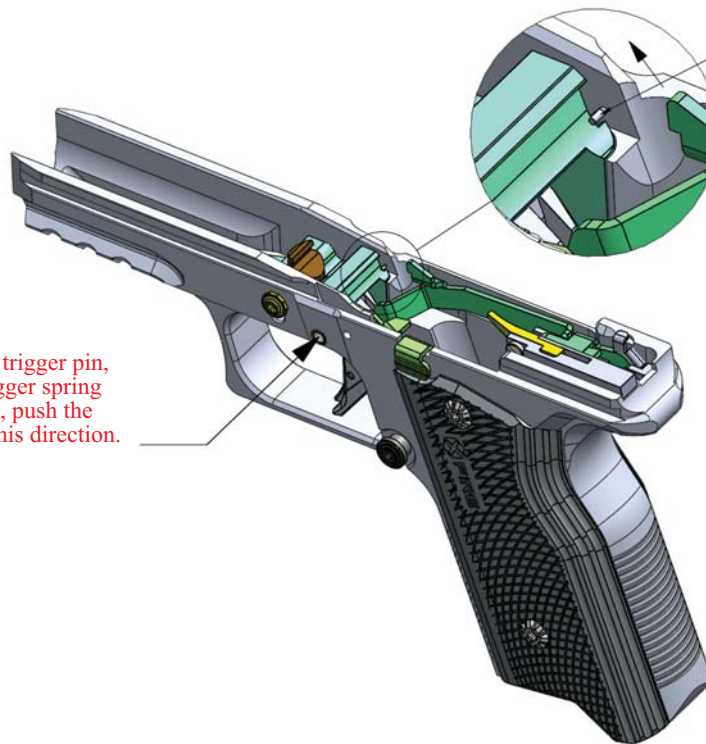


## External Assembly



## Important

To remove the trigger pin, first lift the trigger spring upwards. Then, push the trigger pin in this direction.



Trigger Spring Pin







## Certificates



# FUSION FIREARMS



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